

## DOOR REMOVAL / INSTALLATION

M006.0

Tools required: 7/16" socket deepwell ratchet for socket  
hammer 2 drive rivets (901,100,440.01)  
drill 7/16" drill bit  
chair or short step ladder

**CAUTION: DOOR WEIGHS OVER 150 LBS. & NEEDS TO BE HANDLED BY 2 PEOPLE.**

### To remove door:

1. Unplug the vender.
2. Open the door and locate the "P" clamp (near the bottom hinge side of the door) that secures the harness to the main door.
3. Remove the "P" clamp and save for use later. (Figure B).
4. Remove the screw securing the green ground wire next to the wire guard.
5. Remove the wire guard at the bottom of the door. (Figure A).
6. Unplug all connectors going from the cabinet to the door.  
Note: One set of connectors may have sleeving covering them. This needs to be reinstalled later.
7. Remove the hinge pocket cover and the foam insulation square. (Figure C).
8. Use a 7/16" drill bit and drill the two pop rivets that secure the top hinge to the side of the cabinet.
9. Loosen all five keps nuts securing the top door hinge to the cabinet.
10. Remove only "4" of the keps nuts.
11. **Important:** The door weighs over 150 lbs. and needs to be held in place while the last keps nut and all five carriage bolts are removed from the hinge.
  - A. Have one person hold the door in place.
  - B. Remove the last keps nut and all five carriage bolts.
12. Lift the door up and off the bottom hinge pin.

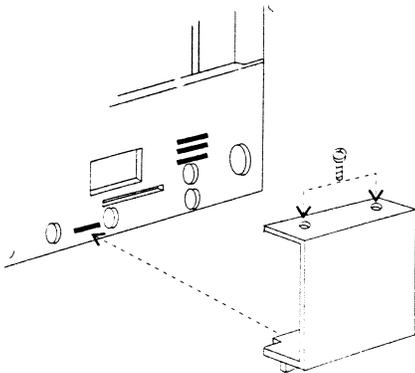


Figure A

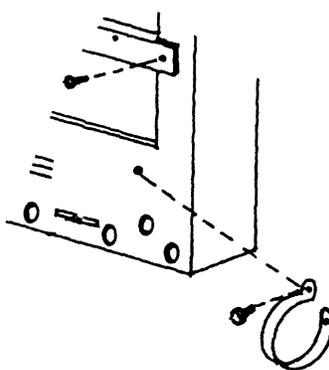


Figure B

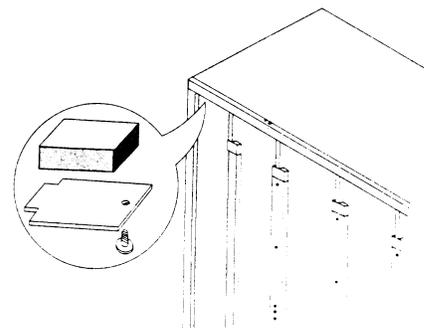


Figure C

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## To install door:

13. Place the door on the bottom hinge pin.
14. Have one person hold the door in place.
15. Install the five carriage bolts and keps nuts finger tight.
16. Install drive rivets in the two holes on the side of the top hinge.
17. Tighten carriage bolts with a 7/16" socket.
18. Install hinge pocket insulation square and the hinge pocket cover. (Figure C).
19. Plug all connectors together that were unplugged in step 6.

Note: Be sure to reinstall sleeving on the set of connectors it was removed from in step 6.

20. Secure ground wire to door removed in step 4.
21. Secure harnessing to the door using the "P" clamp removed in step 3. (Figure B).
22. Install the wire guard removed in step 5. (Figure A).
23. Check T-handle to nut retainer housing alignment and make any adjustments needed.

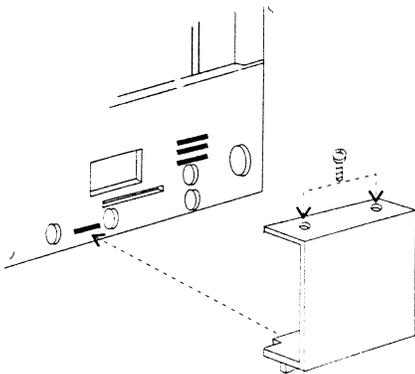


Figure A

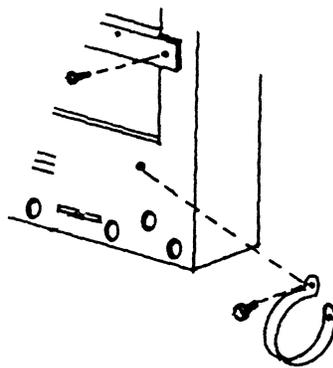


Figure B

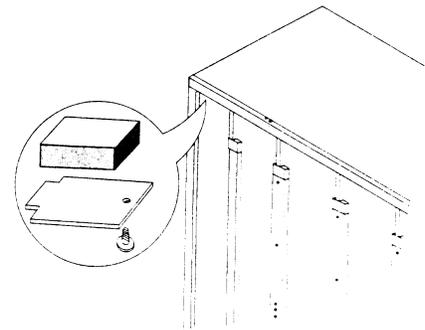


Figure C